8 Security

8.1 Setting up a security code

The Drive is supplied with no security set up (ie. security code = 0). There is no protection against unauthorized or accidental editing of parameters. Use the following procedure to set up a security code:

1. Set **b0** at 1.
2. Set **Pr25** at the required security code number (0 to 9999).
3. Set **b99** at 1 to save the new security code.

At this stage, the security code is set but only in the User's Table. To make the new security code active, remove AC power for at least 5 seconds.

8.2 Security access

To edit read–write parameters when a security code is in use, first set **Pr25** at the User Security Code number.

8.3 Changing a security code

1. Set **Pr25** at the existing User Security Code number.
2. Follow the procedure in *Setting up a security code*.